

Work Order ID 102691

\*102691\*

Page 1

June-11-13 7:58:21 AM

Item ID: D350-607-411 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Quick Release Basket Mounting Installation  
 Start Date: 6/11/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 6/14/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-2	C

100 DOCUMENT CONTROL ✓ 0.00 SMB 13 6.13 1 HJ LCMUS 13-6-11  
 \*100\*  
 DC Memo 0.00  
 Document Control Photocopy bluefile & type labels per PPPD350-607-411 CHG001

110 Pick Kit 0.00  
 \*110\*  
 Packaging Memo 0.00  
 Packaging

143/6/12 (1)

120 QC4- 100% Inspect kits for completeness 0.00 SMB 13 6.13  
 \*120\*  
 QC Memo 0.00  
 Quality Control

# Work Order ID 102691

\*102691\*

Page 2

June-11-13 7:58:21 AM

Item ID: D350-607-411 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Quick Release Basket Mounting Installation  
 Start Date: 6/11/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 6/14/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-411								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

1. SL 13-6-13

13/6/17

MF 13-6-13

# Picklist Print

June-11-13 7:58:20 AM

Page 1

Work Order ID: 102691

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 6/11/13

Required Date: 6/14/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B as per ecn 10-552 DD  
10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D3908-041</b> Crosstube Lug Assembly, Aft		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST459		7							
				73525		3			73520				
				76282		2							
				77137		2							
<b>D3909-041</b> Crosstube Lug Assembly, Fwd		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST459		7							
				73181		1			73181				
				74105		2							
				76285		4							
<b>D3910-3</b> Crosstube Lug		Manufactured	No			110	Each	56.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST464		56							
				100508		20							
				91955		14							
				92865		2							
				96229		20			96229				
<b>D3984</b> Rubber Extrusion, Crosstube CUT (8) 3.00" LONG		Manufactured	No			110	f	66.4840	1	1.0526316			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST411		66.484			53727				
				53707		66.484							

# Picklist Print

June-11-13 7:58:20 AM

Page 2

Work Order ID: 102691

Parent Item: D350-607-411

Start Date: 6/11/13

Required Date: 6/14/13

Parent Item Name: Quick Release Basket Mounting Installation

Start Qty: 1.00

Required Qty: 1.00

AN4-14A  
Bolt

Purchased No

110 Each 547.0000

16

Location

Loc Qty

Loc Code

FG	5	
122141	5	
ST007	16	
121349	16	
ST357	6	
115374	1	
123352	5	
ST517	520	
124221	520	

Shp

MS21042L4  
Nut

Purchased No

110 Each 2,682.0000

16

Location

Loc Qty

Loc Code

FP001	50	
122452	38	
8182	12	
ST314	1000	
m125708	1000	
st507	1394	
125535	1394	
ST518	238	
124231	238	

Shp

NAS1149F0432P  
Washer

Purchased No

110 Each 1,102.0000

32

Location

Loc Qty

Loc Code

ST295	1102	
122151	2	
123522	4	
123900	32	
124580	13	
124859	63	
125268	988	

Shp

124221

120535

m124859

AP

AP

13/6/12 (1)

June-11-13 7:58:20 AM

Shop Packet Print

Page 2

SMB

## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

## 5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		1			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	44	NAS1149F0432P	WASHER

